



# Efficient cold milling machine

## for powerful milling operations.



The easy-to-operate, compact cold milling machine caters to a wide range of applications from surface course rehabilitation to the removal of pavements at full depth.

The innovative MILL ASSIST machine control system permits efficient operation of the machine in automatic mode paired with high performance and user friendliness.

The machine completes milling jobs with the utmost precision thanks to the advanced LEVEL PRO **ACTIVE** leveling system.

Reliable WIRTGEN cutting technology using the innovative HT22 *PLUS* upper toolholder part minimizes both pick wear and operating costs.

The high-capacity, hydraulically operated folding conveyor offers conveyor slewing angles of up to 65° to the left and right for flexibility in operation.

# At a glance: outstanding features of the cold milling machine

#### Operation

#### 1 FULLY EQUIPPED OPERATOR'S PLATFORM

- > Perfect view of important areas of the operation
- > Exceptionally powerful LED lighting system
- > Ample storage space

#### 2 | INTUITIVE MMI -MAN-MACHINE INTERFACE

- > Flexible control panel concept for maximum machine control
- > 5" control panels for leveling
- > 7" control panel for the convenient display of important parameters
- > Robust, high-quality 2-fold camera system

#### Quality

## VERSATILE, HIGH-PRECISION LEVEL PRO ACTIVE LEVELING SYSTEM

- > New, easy-to-operate LEVEL PRO ACTIVE operating concept
- > New complementary and automated features
- > Quick-response electronic RAPID SLOPE cross slope sensor

#### 4 | HIGH RELIABILITY

- > Pioneering diagnostic concept
- > Redundant machine control system
- > Dual CAN network
- > Reliable protection against vandalism
- > Efficient servicing and maintenance concept



#### Milling 5 UNMATCHED CUTTING TECHNOLOGY 6 INNOVATIVE MILL ASSIST > Optimized wear protection for the milling drum unit > MILL ASSIST automatic mode > Extremely hard-wearing quick-change toolholder > Additional pre-selection of operating strategy system HT22 in automatic mode > New upper toolholder part HT22 PLUS with > Clear pre-selection of consistent quality of the extended lifespan milling pattern > Innovative efficiency display W WIRTGEN W 200 Fi Economy 8 | REDUCED DIESEL CONSUMPTION > Extended range of usable milling drum > Maximum use of engine power in the low engine speed range > Start-stop engine feature via exterior control panel > Intelligent dual fan concept **Performance ENVIRONMENTALLY SUSTAIN-MAXIMUM MILLING PERFORMANCE ABLE MACHINE TECHNOLOGY** > High-powered diesel engine > Maximum exhaust gas purification for > Increased ballasting flexibility low exhaust emissions > Large scraper lift > Reduced noise emissions during > Flexible and efficient material loading repositioning > Optimized VCS extraction system > "Boost" feature to increase the discharge trajectory > Efficient water management

### **Operation**

# Fully equipped operator's platform

## PERFECT VIEW OF IMPORTANT AREAS OF THE OPERATION

The intelligent visibility concept of the large milling machine significantly increases operator comfort and leads to precise milling results. The operator's platform has been designed to extend to the outer edge of the machine on the left, while the railing on the right can be simply adjusted outwards in order to ensure optimum visibility of the surface to be milled and of the material loading process. In addition, the slender design of the machine offers a wasp waist at the front left and right, and at the rear right. This gives the operator an unobstructed view of the track unit and milling edge.

#### **EXCEPTIONALLY POWERFUL LED LIGHTING SYSTEM**

The W 200 Fi is equipped with powerful LED working lights installed in different positions on the machine, operator's platform lighting, and a "Welcome" and "Go home" lights feature for convenient access. Additional on-board features include control panel illumination and lighting of the milling drum unit including auxiliary lights for pick replacement. They ensure optimum lighting even in poor lighting conditions.

#### **AMPLE STORAGE SPACE**

The W 200 Fi offers ample storage space for leveling sensors, pick extractors and pick containers.



- 1 Ergonomically designed operator's platform with customized, user-friendly panel arrangement.
- 2 | Excellent visibility whatever the time of day or night.
- 3 | Large storage compartment for picks and tools.







## **Operation**

# Intuitive MMI – man-machine interface

## FLEXIBLE CONTROL PANEL CONCEPT FOR MAXIMUM MACHINE CONTROL

The new control panel concept allows different control panels to be compiled in accordance with customer specifications. An important requirement for the WIRTGEN design engineers was to provide the machine operator with a comprehensive and clear-cut status, diagnostic and information display. The new intuitive, easy-to-understand control panel concept fully meets these requirements.

#### 5" CONTROL PANELS FOR LEVELLING

When leveling with the **LEVEL PRO ACTIVE** leveling system, up to two additional 5" control panels can optionally be attached on the left and right side of the machine for use by the ground crew.

### 7" CONTROL PANEL FOR THE CONVENIENT DISPLAY OF IMPORTANT PARAMETERS

Whether working on the operator's platform or the lower operating positions: the new control panel concept provides comprehensive and clear-cut information. The 7" control panel provides the following readouts, for example, to each machine operator: machine load, temperatures, hydraulic pressures, diesel and water filling levels, leveling control, status and diagnostic reports, as well as general information such as the current time.

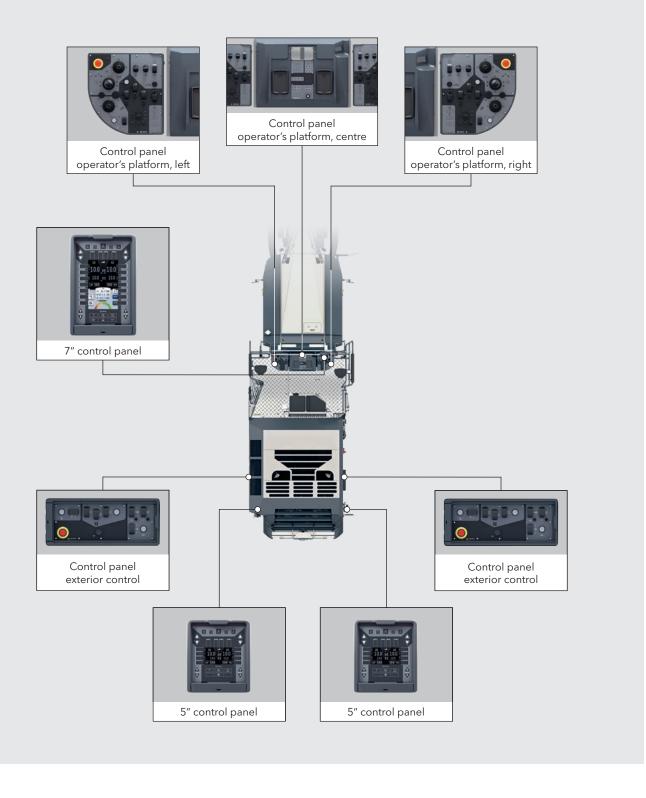
#### **ROBUST, HIGH-QUALITY 2-FOLD CAMERA SYSTEM**

The 2-fold camera system provides the machine operator with a direct view of important areas of the operation, such as the material loading process or the milled surface behind the scraper.





- 1 | 7" control panel displaying the images provided by the camera system.
- 2 2-fold camera system comprising cameras for monitoring the area behind the machine and the loading situation.
- 3 Overview of the different control panels and their positions.



### Quality

# Versatile, high-precision leveling using LEVEL PRO *ACTIVE*

## NEW, EASY-TO-OPERATE LEVEL PRO ACTIVE OPERATING CONCEPT

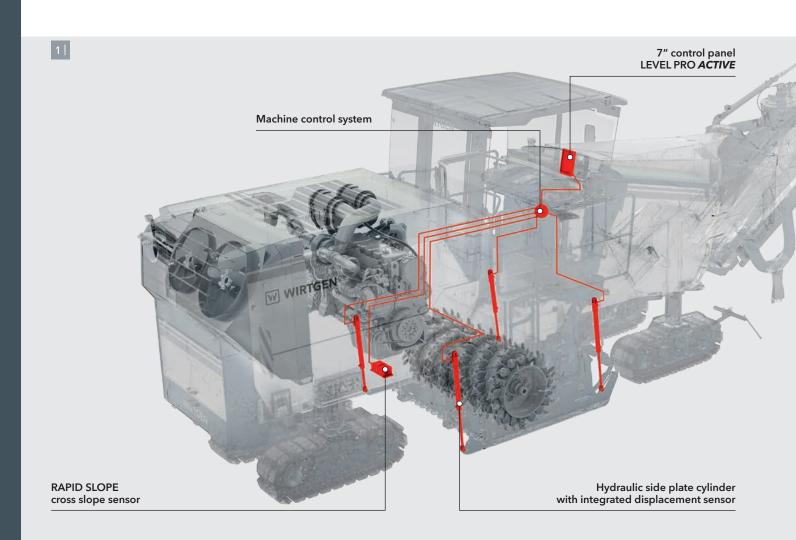
The new **LEVEL PRO ACTIVE** leveling system developed specifically for cold milling machines uses innovative control panels and offers easy, intuitive operation. Fully integrated into the machine's control system, it permits a high level of automation as important features of the machine are directly interlinked, guaranteeing highly precise milling results. With the 3D kit, **LEVEL PRO ACTIVE** additionally offers a simple 3D system interface designed in line with field requirements.

#### **NEW COMPLEMENTARY AND AUTOMATED FEATURES**

The **LEVEL PRO ACTIVE** leveling system offers numerous complementary and automated features relieving the machine operator of a part of his workload. All sensors connected to the system are displayed and can be selected on the control panel, which additionally speeds up the progress of operations. The entire machine can thus be raised quickly and easily, for example, to drive over a manhole cover.

#### **RAPID SLOPE CROSS SLOPE SENSOR**

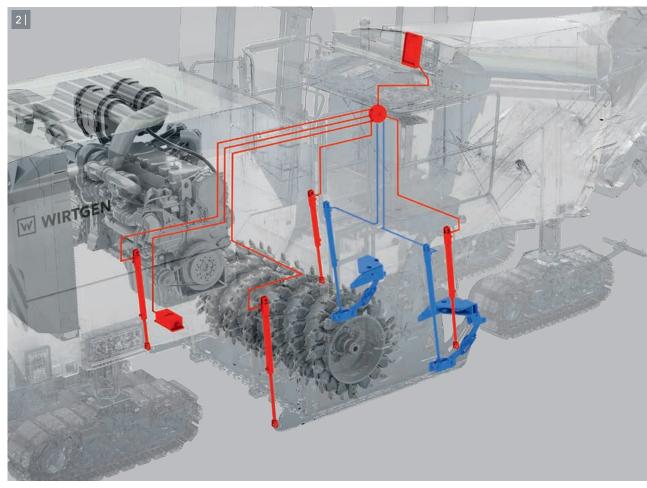
The quick-response electronic RAPID SLOPE cross slope sensor ensures highest precision in the pavement's cross slope profile. The slope sensor permits significantly higher operating speeds while maintaining the leveling quality.





- 1 | W 200 Fi fitted with standard leveling sensors.
- 2 | Scanning in front of the milling drum.
- 3 5" control panel providing leveling details to the ground





# Quality High reliability

#### PIONEERING DIAGNOSTIC CONCEPT

The new diagnostic concept guides the machine operator through the troubleshooting process in a few simple and intuitive steps. Any malfunction is indicated to the operator on the screen together with a clear description of the fault, enabling him to locate the fault by means of optimized, easy-to-understand color graphs. Finally, comprehensive textual support enables the operator to begin remedying the fault.

#### **REDUNDANT MACHINE CONTROL SYSTEM**

Three control computers integrated in the control system can be interchanged to ensure the machine's operational readiness if one of the three computers should fail. In addition, the two 7" control panels installed on the opera-

tor's platform and on the side of the machine for operation by the ground crew can be readily interchanged while fully maintaining all machine functions.

#### **DUAL CAN NETWORK**

The CAN bus is duplicated in important sections and can be readily reconnected as and when required. The main controls feature dual-channel signal transmission to ensure that functions are executed even if one signal should fail. The failure of a signal is additionally displayed on the control panel.

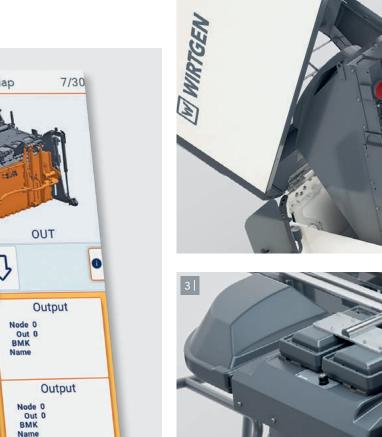


#### **RELIABLE PROTECTION AGAINST VANDALISM**

The innovative vandalism protection feature protects the control panels against the use of force or theft. The linear control panels arranged on the operator's platform, for example, are folded over the central control panel and secured. Securing the control panels in a few simple steps additionally speeds up the preparations for machine transport.

## EFFICIENT SERVICING AND MAINTENANCE CONCEPT

The W 200 Fi offers exceptionally easy access to all service and maintenance points. The air, hydraulic oil, engine oil and diesel filters can be reached quite easily from the walkway when the engine cowling is open. In addition, all relevant machine components provide quick and easy access.





- 1 Direct forwarding of the image from the error message to the diagnostic system including clear location of the fault.
- 2 | Optimum access to the service points.
- 3 | Quick and reliable protection of the control panels.

## Milling

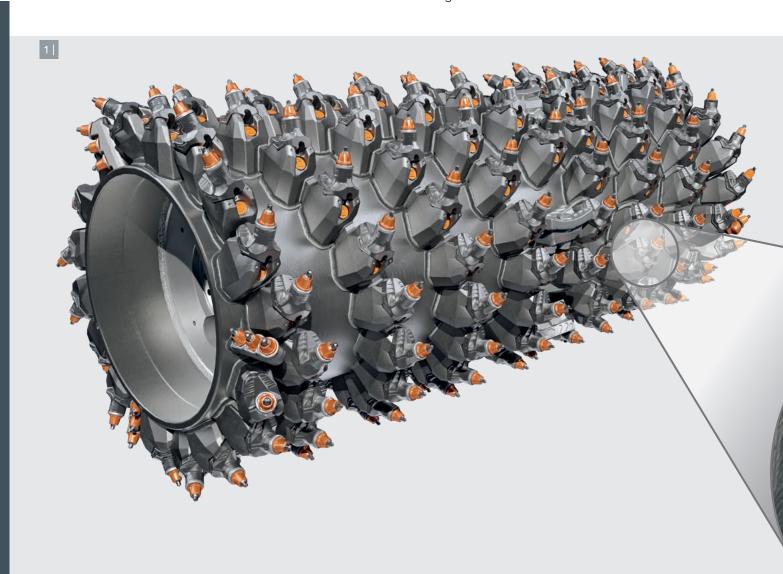
## **Unmatched cutting technology**

## OPTIMIZED WEAR PROTECTION FOR THE MILLING DRUM UNIT

Optional rollers fitted to the side plates prevent scratch marks on the asphalt pavement. In addition, the material depressor also moves on the pavement on rollers to minimize wear and tear.

## EXTREMELY HARD-WEARING HT22 QUICK-CHANGE TOOLHOLDER SYSTEM

Fitted with the **HT22** quick-change toolholder system, the milling drums on offer for the W 200 Fi are the ideal candidates for complex, challenging milling applications. In addition, the robust milling drum design permits the upper toolholder parts to be replaced quickly and as needed right on the construction site.



## NEW UPPER TOOLHOLDER PART HT22 *PLUS* WITH EXTENDED LIFESPAN

The new upper toolholder part **HT22 PLUS** features an innovative centering embossment in the pick contact surface. In combination with the new X<sup>2</sup> generation of picks, toolholder wear

is reduced by up to 25%, and pick rotation is optimized as a result. Salient features of the new upper part include improved quality of the milled surface and extended replacement intervals.





- 1 | Extremely hard-wearing HT22 quick-change toolholder system.
- 2 In combination with the new pick, the centering embossment on the new toolholder optimizes rotation to reduce wear and tear.

### Milling

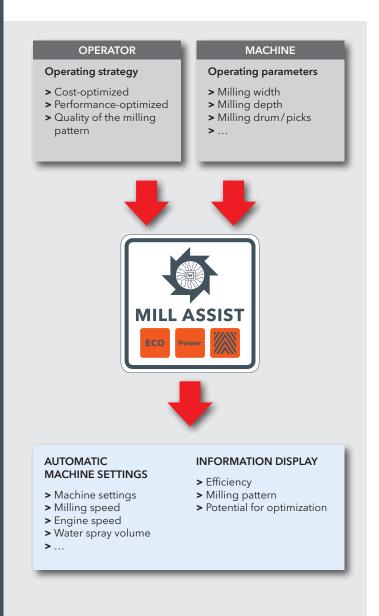
## Innovative MILL ASSIST

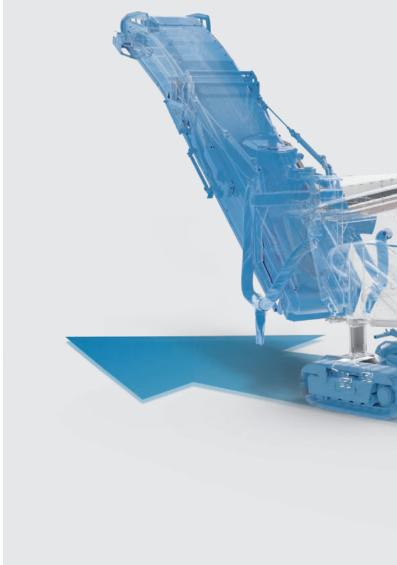
#### MILL ASSIST AUTOMATIC MODE

The innovative **MILL ASSIST** machine control system always adjusts the most favorable relationship between performance and cost when operating in automatic mode. The process is optimized by automatically adjusting the speed of the diesel engine and milling drum, the traction drive, the water system and the machine's advance rate. This relieves the machine operator of a tremendous part of his workload while at the same time improving machine performance and minimizing diesel consumption, CO<sub>2</sub> emissions, pick consumption and noise emissions.

## ADDITIONAL PRE-SELECTION OF THE OPERATING STRATEGY IN AUTOMATIC MODE

The operator can additionally pre-select one of three operating strategies for each milling job: cost-optimized, performance-optimized, or quality of the milling pattern. The machine then automatically controls the main parameter settings in accordance with the strategy chosen.



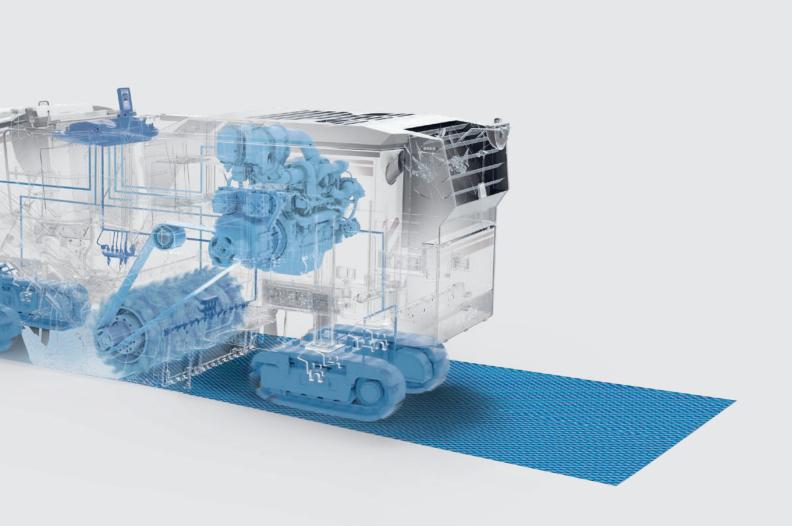


## CLEAR PRE-SELECTION OF CONSISTENT QUALITY OF THE MILLING PATTERN

The specified quality of the milled surface can be preset by simple pre-selection from a scale ranging from 1 to 10. The milling drum speed and milling rate are then adjusted automatically taking into account the type of milling drum used.

#### INNOVATIVE EFFICIENCY DISPLAY

The machine operator is continuously provided with information on the job status by means of an efficiency display. Possibilities to optimize the milling parameter settings are additionally displayed on the control panel.



#### **Performance**

## Maximum milling performance

#### **HIGH-POWERED DIESEL ENGINE**

Featuring low engine speeds at high torque, the high-powered diesel engine makes the W 200 Fi the ideal candidate for the whole range of milling jobs typically performed by a large milling machine.

#### **INCREASED BALLASTING FLEXIBILITY**

The additional weight of 3,500 lbs (1,600 kg) can be mounted on or removed from the back of the machine quickly and easily in two steps. This feature permits the machine's transport weight to be precisely adjusted to requirements.

#### LARGE SCRAPER LIFT

The increased scraper lift permits increased milling depths, thus expanding the range of applications when milling without loading the milled material. At the same time, less material accumulates in the milling drum housing, which reduces wear and tear of the housing and milling drum. Different contact pressure stages of the scraper can additionally be adjusted quickly and conveniently in accordance with specific applications or requirements by simply pressing a button on the 7" control panel.



## FLEXIBLE AND EFFICIENT MATERIAL LOADING

Tremendous conveyor slewing angles of 65° each to the left and right enable the milled material to be loaded even in difficult situations, for example, in road junctions or turning bays. The belt speed of the discharge conveyor can be adjusted at the simple push of a button to meet specific site and loading conditions. In addition, the hydraulically folding discharge conveyor is folded quickly for easy transport and quick adjustment to site conditions.

## "BOOST" FEATURE TO INCREASE THE DISCHARGE TRAJECTORY

Pressing the "Boost" button on one of the two main control panels results in a temporary increase of the belt speed and conveying performance of the discharge conveyor by 20%, thus allowing the milled material to be discharged onto a truck bed at an exceptionally high or wide discharge trajectory.







- 1 Increased scraper lift for a wider range of milling applications and reduced
- 2 | Large slewing range of the discharge conveyor.

#### **Economy**

## Reduced diesel consumption

#### **EXTENDED RANGE OF USABLE MILLING DRUM SPEEDS**

State-of-the-art engine control enables the W 200 Fi to offer an exceptionally broad range of usable milling drum speeds. Especially the new lower engine speed range permits significant diesel savings while at the same time offering tremendous milling performance.

## MAXIMUM USE OF ENGINE POWER IN THE LOW ENGINE SPEED RANGE

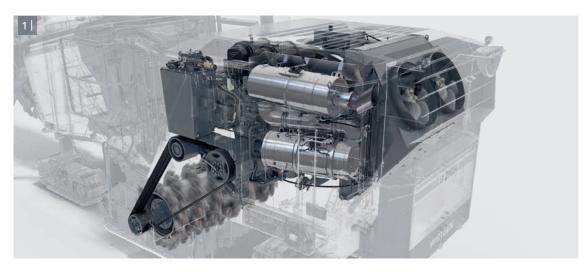
The integrated **MILL ASSIST** machine control system prompts the diesel engine of the W 200 Fi to run mainly in the lower speed range while at the same time ensuring high performance and low diesel consumption.

## START-STOP ENGINE FEATURE VIA EXTERIOR CONTROL PANEL

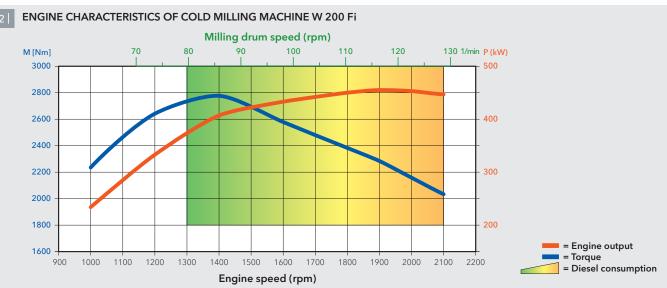
The diesel engine can be easily switched on and off by the ground crew via the exterior control panel. This feature promotes lower diesel consumption and reduced noise emissions.

#### INTELLIGENT DUAL FAN CONCEPT

Two speed-controlled and intelligently arranged fans supply cooling power to the diesel engine and hydraulic system in accordance with requirements. In this way, the cooling system also makes an efficient contribution to reducing diesel consumption.



- 1 | Compact engine station.
- 2 Extended range of milling drum speeds to reduce diesel consumption and pick wear.



#### **Economy**

# Environmentally sustainable machine technology

It is more important today than ever before to minimize exhaust, noise and dust emissions on road construction sites - while at the same time maintaining high levels of performance and productivity. Innovative WIRTGEN technologies make a significant contribution towards actively protecting both the environment and natural resources.

Consumption-optimized speed ranges during the milling operation, engine speeds adjusted in line with the machine's advance rate, and temperature-controlled fan speeds save resources and contribute to maintaining a clean environment. In addition, reclaimed asphalt pavement is a valuable recycling material that is fully reused in the production of asphalt mixes.

## MAXIMUM EXHAUST GAS PURIFICATION FOR LOW EXHAUST EMISSIONS

The state-of-the-art, fuel-efficient diesel engine installed in the W 200 Fi offers maximum engine performance at an exceptionally high maximum torque. The engine technology complies with the requirements of the currently highest emission standard US EPA Tier 4f to minimize exhaust emissions.

## REDUCED NOISE EMISSIONS DURING REPOSITIONING

The cold milling machine offers a maximum travel speed of up to 328.1 ft/min (100 m/min), which requires only low engine speeds - resulting in reduced diesel consumption and noise emissions.

#### **OPTIMIZED VCS EXTRACTION SYSTEM**

VCS improves the air quality and visibility in the working environment of the machine operator and ground crew. The VCS suction channel has been optimized in design, offering improved access to reduce the cleaning effort.

#### **EFFICIENT WATER MANAGEMENT**

Water consumption is reduced significantly as the water system is switched on and off automatically and water is metered in accordance with the milling performance.



Low exhaust emissions



Improved air quality thanks to VCS.

# **Technical specification**

W 200 Fi (US standard)

Milling width, sandard         7 ft 3 in (2,000 mm)           Milling width, optional         6 ft 7 in (2,000 mm)           Milling depth**         0 to 13 in (0 to 330 mm)           Cutting diameter         3 ft 4 in (1,000 mm)           British           Willing diameter           Coling           Munder of cylinders         COLMMINS           Cooling         Water           Number of cylinders         6           Rated power at 2,100 rpm         447 kW/600 HP/608 PS           Maximum power at 1,900 rpm         455 kW/610 HP/619 PS           Displacement         4 gal (151)           Evel consumption at rated power I fuel consumption, field mix         312 gal/h(1181/h) I 12 gal/h(171/h)           Ebeta cernission standards         US EPR Tier 4f           Sound power level in accordance with DINEN 500-2 Engine I operator's stand         312 gal/h (1181/h) I 12 gal/h (201/h)           Electrical system         24V           Fliling capacities         317 gal (1,2001)           Prilling capacities         25 gal (951)           Pydraulic oil         317 gal (1,2001)           Additue* / DEF**         25 gal (951)           Young         30 to 330 ff/min (3.7 mph)           Prilling capacities         30 to 330 ff/	Milling drum	
Milling depth*¹         0 to 13 in (0 to 330 mm)           Cutting diameter         3 ft 4 in (1,020 mm)           Engine         CUMMINS           Type         QSX 15           Cooling         Water           Number of cylinders         6           Rated power at 2,100 rpm         447 kWr/600 HP/608 PS           Maximum power at 1,900 rpm         455 kWr/610 HP/619 PS           Displacement         4 gal (151)           Fuel consumption at rated power   fuel consumption, field mix         31.2 gal/h (1181/h)   12 gal/h (471/h)           Exhaust emission standards         US EPA Tier 4f           Sound power level in accordance with DIN EN 500-2 Engine   operator's stand         \$ 111 dB(A)   ≥ 80 dB(A)           Electrical system         24 V           Filling capacities         25 gal (81 )           Fuel         317 gal (1,2001)           AdBlue* / DEF*         25 gal (85 )           Hydraulic oil         22.5 gal (85 )           Water         865 gal (3,2701)           Divising performance         36 to 330 ff/min (3.7 mph) (0 to 100 m/min (6 km/h))           Track units, front and rear (Lx W x H)         5 f 2 in x 10.2 in x 23.6 in x 20.6 in x 23.6 in x 20.6 in x	Milling width, standard	7 ft 3 in (2,200 mm)
Cutting diameter         3 ft 4 in (1,020 mm)           Engine           Manufacturer         CUMMINS           Type         QSX 15           Cooling         Water           Number of cylinders         6           Rated power at 2,100 rpm         447 kW/600 HP/608 PS           Maximum power at 1,900 rpm         455 kW/610 HP/619 PS           Displacement         4 gal (15 l)           Fuel consumption at rated power   fuel consumption, field mix         31.2 gal/h (118 l/h)   12 gal/h (47 l/h)           Exhaust emission standards         US EPA Tier 4f           Sound power level in accordance with DIN EN 500.2 Engine   operator's stand         ≤ 111 dB(A)   ≥ 80 dB(A)           Electrical system         24 V           Fuel         317 gal (1,200 l)           AdBlue® / DEF №         25 gal (95 l)           Hydraulic oil         22.5 gal (95 l)           Hydraulic oil         22.5 gal (95 l)           Water         865 gal (3,270 l)           Driving performance         865 gal (3,270 l)           Track units, front and rear (Lx Wx H)         \$ ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Loading of the milled material         2 ft 9 in (850 mm)	Milling width, optional	6 ft 7 in (2,000 mm)
Engine           Manufacturer         CUMMINS           Type         QSX 15           Cooling         Water           Number of cylinders         6           Rated power at 2,100 rpm         447 kW/600 HP/608 PS           Maximum power at 1,900 rpm         455 kW/610 HP/619 PS           Displacement         4 gal (15 l)           Fuel consumption at rated power   fuel consumption, field mix         31.2 gal/h (1181/h)   12 gal/h (471/h)           Exhaust emission standards         US EPA Tier 4f           Sound power level in accordance with DIN EN 500.2 Engine   operator's stand         ≤ 111 dB(A)   ≥ 80 dB(A)           Electrical system         24 V           Fuel         317 gal (1,200 l)           AdBlue® / DEF *2         25 gal (95 l)           Pydraulic oil         22.5 gal (95 l)           Water         865 gal (3,270 l)           Dividing performance         865 gal (3,270 l)           Dividing performance         30 to 330 ft/min (3,7 mph) (to 100 m/min (6 ftm/h))           Track units, front and rear (Lx Wx H)         \$ ft 2 in x 10.2 in x 23.6 in (1,555 x 260 x 600 mm)           Loading of the milled material         2 ft 9 in (850 mm)	Milling depth*1	0 to 13 in (0 to 330 mm)
Manufacturer         CUMMINS           Type         QSX 15           Cooling         Water           Number of cylinders         6           Rated power at 2,100 rpm         447 kW /600 HP /608 PS           Maximum power at 1,900 rpm         455 kW /610 HP /619 PS           Displacement         4 gal (15 l)           Fuel consumption at rated power   fuel consumption, field mix         31.2 gal /h (118 l/h)   12 gal /h (47 l/h)           Exhaust emission standards         US EPA Tier 4f           Sound power level in accordance with DIN EN 500-2 Engine   operator's stand         ■ ST 94 l (1200 l)           Electrical system         24 V           Filling capacities           Filling capacities           Fuel         317 gal (1,200 l)           AdBlue*/DEF*2         25 gal (95 l)           Hydraulic oil         22.5 gal (85 l)           Water         865 gal (3,270 l)           Driving performance         0 to 330 ft/min (3,7 mph) (col not m/min (6 km/h))           Track units, front and rear (Lx Wx H)         \$ f f 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Loading of the milled material         2 ft 9 in (850 mm)           Belt width of primary conveyor         2 ft 9 in (850 mm)	Cutting diameter	3 ft 4 in (1,020 mm)
Type         QSX 15           Cooling         Water           Number of cylinders         6           Rated power at 2,100 rpm         447 kW/600 HP/608 PS           Maximum power at 1,900 rpm         455 kW/610 HP/619 PS           Displacement         4 gal (15 I)           Fuel consumption at rated power   fuel consumption, field mix         31.2 gal/h (118 I/h)   12 gal/h (47 I/h)           Exhaust emission standards         US EPA Tier 4f           Sound power level in accordance with DIN EN 500-2 Engine   operator's stand         ≤ 111 dB(A)   ≥ 80 dB(A)           Electrical system         24 V           Filling capacities         317 gal (1,200 I)           Fuel         317 gal (1,200 I)           AdBlue* / DEF *2         25 gal (95 I)           Hydraulic oil         22.5 gal (85 I)           Water         865 gal (3,270 I)           Driving performance         365 gal (3,270 I)           Track units         5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Track units, front and rear (Lx W x H)         5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Loading of the milled material         2 ft 9 in (850 mm)           Belt width of gisharge conveyor         2 ft 9 in (850 mm)	Engine	
Cooling         Water           Number of cylinders         6           Rated power at 2,100 rpm         447 kW/600 HP/608 PS           Maximum power at 1,900 rpm         455 kW/610 HP/619 PS           Displacement         4 gal (151)           Fuel consumption at rated power   fuel consumption, field mix         31.2 gal/h (1181/h)   12 gal/h (471/h)           Exhaust emission standards         US EPA Tier 4f           Sound power level in accordance with DIN EN 500-2 Engine   operator's stand         ≤ 111 dB(A)   ≥ 80 dB(A)           Electrical system           Voltage supply         24 V           Fuel         317 gal (1,200 I)           AdBlue* / DEF *2         25 gal (95 I)           Hydraulic oil         22.5 gal (85 I)           Water         865 gal (3,270 I)           Driving performance           Max. travel and milling speed         0 to 330 ft/min (3,7 mph) (0 to 100 m/min (6 km/h))           Track units, front and rear (L x W x H)         5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Loading of the milled material           Belt width of primary conveyor         2 ft 9 in (850 mm)           Belt width of discharge conveyor         2 ft 9 in (850 mm)	Manufacturer	CUMMINS
Number of cylinders         6           Rated power at 2,00 rpm         447 kW/600 HP/608 PS           Maximum power at 1,900 rpm         455 kW/610 HP/619 PS           Displacement         4 gal (15 1)           Fuel consumption at rated power   fuel consumption, field mix         31.2 gal/h (118 l/h)   12 gal/h (471/h)           Exhaust emission standards         US EPA Tier 4f           Sound power level in accordance with DIN EN 500-2 Engine   operator's stand         ≤ 111 dB(A)   ≥ 80 dB(A)           Electrical system           Voltage supply         24 V           Fuel         317 gal (1,200 l)           AdBlue® / DEF *2         25 gal (95 l)           Hydraulic oil         22.5 gal (85 l)           Water         865 gal (3,270 l)           Driving performance           Driving performance           Wax. travel and milling speed         0 to 330 ff/min (3.7 mph) (0 to 100 m/min (6 km/h))           Tack units, front and rear (L x W x H)         5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Loading of the milled material           Belt width of primary conveyor         2 ft 9 in (850 mm)	Туре	QSX 15
Rated power at 2,100 rpm       447 kW/600 HP/608 PS         Maximum power at 1,900 rpm       455 kW/610 HP/619 PS         Displacement       4 gal (151)         Fuel consumption at rated power   fuel consumption, field mix       31.2 gal/h (118 l/h)   12 gal/h (47 l/h)         Exhaust emission standards       US EPA Tier 4f         Sound power level in accordance with DIN EN 500-2 Engine   operator's stand       ≤ 111 dB(A)   ≥ 80 dB(A)         Electrical system         Voltage supply       24 V         Fuel       317 gal (1,200 l)         AdBlue®/DEF*2       25 gal (95 l)         Hydraulic oil       22.5 gal (85 l)         Vater       865 gal (3,270 l)         Divining performance         Wax. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Tack units, front and rear (L x W x H)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material         Belt width of primary conveyor       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Cooling	Water
Maximum power at 1,900 rpm       455 kW/610 HP/619 PS         Displacement       4 gal (15 1)         Fuel consumption at rated power   fuel consumption, field mix       31.2 gal/h (118 I/h)   12 gal/h (47 I/h)         Exhaust emission standards       US EPA Tier 4f         Sound power level in accordance with DIN EN 500-2 Engine   operator's stand       ≤ 111 dB(A)   ≥ 80 dB(A)         Electrical system         Voltage supply         5 filling capacities         Fuel       317 gal (1,200 I)         AdBlue® / DEF *2       25 gal (95 I)         Hydraulic oil       22.5 gal (85 I)         Water       865 gal (3,270 I)         Driving performance         Max. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Tack units.         Track units, front and rear (LxWxH)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material         Belt width of primary conveyor       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Number of cylinders	6
Displacement       4 gal (15 1)         Fuel consumption at rated power   fuel consumption, field mix       31.2 gal/h (118 l/h)   12 gal/h (47 l/h)         Exhaust emission standards       US EPA Tier 4f         Sound power level in accordance with DIN EN 500-2 Engine   operator's stand       ≤ 111 dB(A)   ≥ 80 dB(A)         Electrical system       24 V         Filling capacities         Fuel       317 gal (1,200 l)         AdBlue®/DEF*2       25 gal (95 l)         Hydraulic oil       22.5 gal (85 l)         Water       865 gal (3,270 l)         Driving performance         Max. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Tack units, front and rear (L x W x H)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material         Belt width of primary conveyor       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Rated power at 2,100 rpm	447 kW/600 HP/608 PS
Evel consumption at rated power   fuel consumption, field mix       31.2 gal/h (118 l/h)   12 gal/h (47 l/h)         Exhaust emission standards       US EPA Tier 4f         Sound power level in accordance with DIN EN 500-2 Engine   operator's stand       ≤ 111 dB(A)   ≥ 80 dB(A)         Electrical system         Voltage supply         Fuel       317 gal (1,200 l)         AdBlue® / DEF*2       25 gal (95 l)         Hydraulic oil       22.5 gal (85 l)         Water       865 gal (3,270 l)         Driving performance         Max. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Track units, front and rear (L x W x H)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material         Belt width of primary conveyor       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Maximum power at 1,900 rpm	455 kW/610 HP/619 PS
Exhaust emission standards  Sound power level in accordance with DIN EN 500-2 Engine   operator's stand  ≤ 111 dB(A)   ≥ 80 dB(A)  Electrical system  Voltage supply  24 V  Filling capacities  Fuel  317 gal (1,200 l)  AdBlue® / DEF *2  25 gal (95 l)  Hydraulic oil  22.5 gal (85 l)  Water  865 gal (3,270 l)  Driving performance  Max. travel and milling speed  0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))  Track units  Track units, front and rear (L x W x H)  Loading of the milled material  Belt width of primary conveyor  2 ft 9 in (850 mm)  Belt width of discharge conveyor  2 ft 9 in (850 mm)	Displacement	4 gal (15 l)
Sound power level in accordance with DIN EN 500-2 Engine   operator's stand	Fuel consumption at rated power   fuel consumption, field mix	31.2 gal/h (118 l/h)   12 gal/h (47 l/h)
Electrical system           Voltage supply         24 V           Filling capacities           Fuel         317 gal (1,200 l)           AdBlue® / DEF*2         25 gal (95 l)           Hydraulic oil         22.5 gal (85 l)           Water         865 gal (3,270 l)           Driving performance           Max. travel and milling speed         0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))           Track units           Track units, front and rear (L x W x H)         5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Loading of the milled material           Belt width of primary conveyor         2 ft 9 in (850 mm)           Belt width of discharge conveyor         2 ft 9 in (850 mm)	Exhaust emission standards	US EPA Tier 4f
Voltage supply24 VFilling capacitiesFuel317 gal (1,200 l)AdBlue®/DEF*225 gal (95 l)Hydraulic oil22.5 gal (85 l)Water865 gal (3,270 l)Driving performance0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))Track units5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)Loading of the milled material2 ft 9 in (850 mm)Belt width of discharge conveyor2 ft 9 in (850 mm)	Sound power level in accordance with DIN EN 500-2 Engine   operator's stand	$\leq 111  dB(A) \mid \geq 80  dB(A)$
Filling capacities         Fuel       317 gal (1,200 l)         AdBlue*/DEF*2       25 gal (95 l)         Hydraulic oil       22.5 gal (85 l)         Water       865 gal (3,270 l)         Driving performance         Max. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Track units         Track units, front and rear (L x W x H)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material         Belt width of primary conveyor       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Electrical system	
Fuel       317 gal (1,200 l)         AdBlue®/DEF*2       25 gal (95 l)         Hydraulic oil       22.5 gal (85 l)         Water       865 gal (3,270 l)         Driving performance         Max. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Track units         Track units, front and rear (L x W x H)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material         Belt width of primary conveyor       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Voltage supply	24 V
AdBlue®/DEF*2       25 gal (95 l)         Hydraulic oil       22.5 gal (85 l)         Water       865 gal (3,270 l)         Driving performance         Max. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Track units         Track units, front and rear (L x W x H)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material         Belt width of primary conveyor       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Filling capacities	
Hydraulic oil       22.5 gal (85 l)         Water       865 gal (3,270 l)         Driving performance         Max. travel and milling speed       0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))         Track units         Track units, front and rear (L x W x H)       5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)         Loading of the milled material       2 ft 9 in (850 mm)         Belt width of discharge conveyor       2 ft 9 in (850 mm)	Fuel	317 gal (1,200 l)
Water         865 gal (3,270 l)           Driving performance         0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))           Track units           Track units, front and rear (L x W x H)         5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)           Loading of the milled material         2 ft 9 in (850 mm)           Belt width of discharge conveyor         2 ft 9 in (850 mm)	AdBlue®/DEF*2	25 gal (95 l)
Driving performance  Max. travel and milling speed  0 to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))  Track units  Track units, front and rear (L x W x H)  5 ft 2 in x 10.2 in x 23.6 in (1,565 x 260 x 600 mm)  Loading of the milled material  Belt width of primary conveyor  2 ft 9 in (850 mm)  Belt width of discharge conveyor	Hydraulic oil	22.5 gal (85 l)
Max. travel and milling speed  O to 330 ft/min (3.7 mph) (0 to 100 m/min (6 km/h))  Track units  Track units, front and rear (L x W x H)  Loading of the milled material  Belt width of primary conveyor  2 ft 9 in (850 mm)  Belt width of discharge conveyor  2 ft 9 in (850 mm)	Water	865 gal (3,270 l)
Track units  Track units, front and rear (L x W x H)  Loading of the milled material  Belt width of primary conveyor  2 ft 9 in (850 mm)  Belt width of discharge conveyor  2 ft 9 in (850 mm)	Driving performance	
Track units, front and rear (L x W x H)  Loading of the milled material  Belt width of primary conveyor  2 ft 9 in (850 mm)  Belt width of discharge conveyor  2 ft 9 in (850 mm)	Max. travel and milling speed	
Loading of the milled material  Belt width of primary conveyor  2 ft 9 in (850 mm)  Belt width of discharge conveyor  2 ft 9 in (850 mm)	Track units	
Belt width of primary conveyor 2 ft 9 in (850 mm)  Belt width of discharge conveyor 2 ft 9 in (850 mm)	Track units, front and rear (L x W x H)	
Belt width of discharge conveyor 2 ft 9 in (850 mm)	Loading of the milled material	
	Belt width of primary conveyor	2 ft 9 in (850 mm)
Theoretical capacity of discharge conveyor 490 yd³/h (375 m³/h)	Belt width of discharge conveyor	2 ft 9 in (850 mm)
	Theoretical capacity of discharge conveyor	490 yd³/h (375 m³/h)

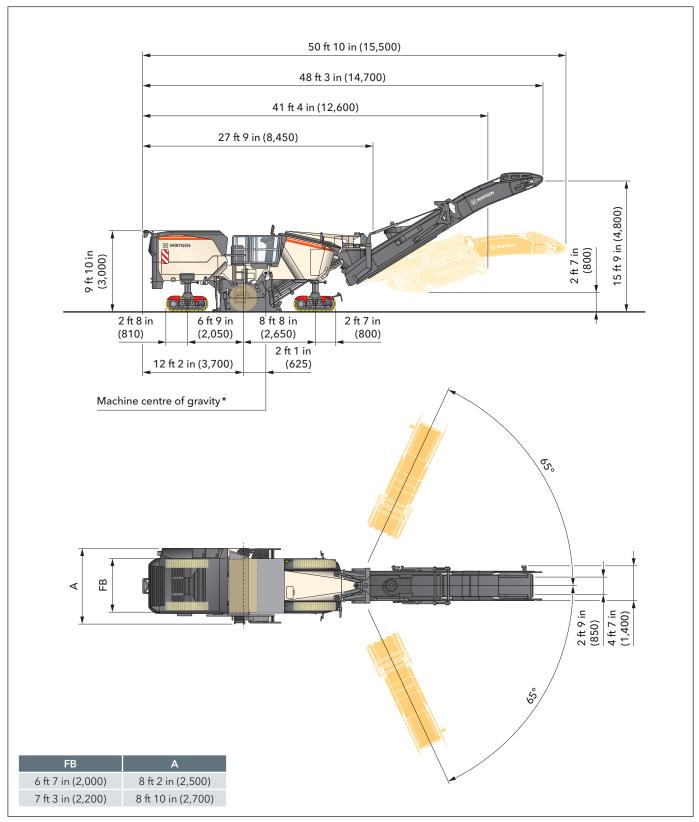
 $<sup>^{\</sup>star 1}$  = The maximum milling depth may deviate from the value indicated due to tolerances and wear.

<sup>\*2 =</sup> AdBlue® is a registered trademark of Verband der Automobilindustrie (VDA) e. V. (German Association of the Automotive Industry).

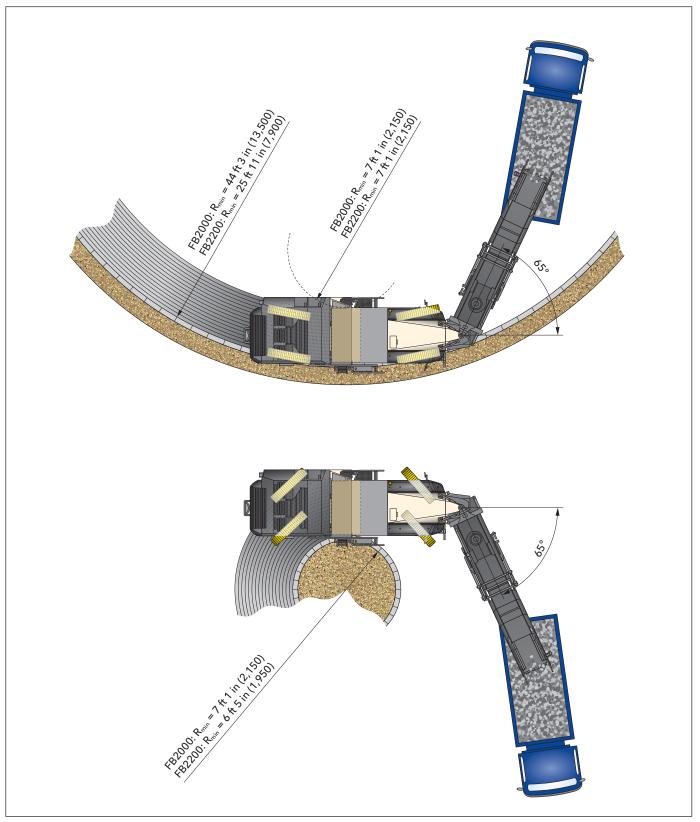
Weight of machine - Basic	
Empty weight of machine excluding operating fluids	57,100 lbs (25,950 kg)
Operating weight, CE*3	62,000 lbs (28,200 kg)
Maximum operating weight (full tanks, full range of equipment) in FB2200	76,500 lbs (34,750 kg)
Weight of machine - US standard	
Empty weight of machine excluding operating fluids	58,600 lbs (26,300 kg) <sup>US standard</sup>
Shipping weight, US standard (full fuel tanks, without water)	60,800 lbs (27,600 kg)
Weights of operating fluids	
Water	7,200 lbs (3,270 kg)
Fuel (6.9 lbs/gal (0.83 kg/l))	2,200 lbs (1,000 kg)
AdBlue®/DEF*2 (9.2 lbs/gal (1.1 kg/l))	230 lbs (105 kg)
Additional add-on weights	
Operator and tools	
Operator	165 lbs (75 kg)
5 pick containers	275 lbs (125 kg)
On-board tools	65 lbs (30 kg)
Optional milling drum units in lieu of standard	
Milling drum housing FB2000	0 lbs (0 kg)
Milling drum housing FB2200	380 lbs (170 kg) <sup>US standard</sup>
Optional milling drums in lieu of standard	
Milling drum FB2000 HT22 LA15 with 166 picks	0 lbs (0 kg)
Milling drum FB2000 HT22 LA18 with 148 picks	-150 lbs (-70 kg)
Milling drum FB2200 HT22 LA15 with 175 picks	330 lbs (150 kg)
Milling drum FB2200 HT22 LA18 with 159 picks	50 lbs (20 kg) <sup>US standard</sup>
Optional additional equipment	
Two-piece additional weight with a total weight of 3,500 lbs (1,600 kg)	3,500 lbs (1,600 kg)
Large storage compartment at the rear of the machine for 69 pick containers	330 lbs (150 kg)
VCS extraction system	300 lbs (140 kg) <sup>US standard</sup>
Extension of <b>LEVEL PRO ACTIVE</b> with one hydraulic sensor mounted on the right	140 lbs (65 kg) <sup>US standard</sup>

## **Dimensions**

W 200 Fi (US standard)



Dimensions in American standard and mm \*Based on operating weight, CE with conveyor folded out



Milling radius, milling depth 5.9 in (150 mm), dimensions in American standard and mm

# Standard equipment features

W 200 Fi (US standard)

= Standard equipment

= Optional equipment

= Extended equipment (US standard)

Basic machine	
Machine frame featuring a single wasp waist at the rear right, and a dual wasp waist at the front	
Hydraulically opening, soundproof engine cowling	
Air compressor system	
Two cooling fans to minimize power consumption of the cooling system	
Milling drum unit	
Adjustment of material depressor contact pressure via the control panel or automatically via the MILL ASSIST feature to reduce chunk formation	
Electrical adjustment of scraper contact pressure via the control panel	
Automatically controlled locking feature of scraper	
Automatic control of the water quantity via the MILL ASSIST feature	
Height adjustment stroke increased by 5.9 in (150 mm) to facilitate pick replacement and the exchange of milling drum units	
Pre-fitting to allow the quick exchange of milling drum units	
Hydraulically lifting side plates, clearance right 17.7 in (450 mm), clearance left 11.8 in (330 mm)	
Milling drum housing FB2200 (7 ft 3 in)	
Milling drums	
Milling drum FB2200 (7 ft 3 in) <b>HT22</b> LA18 with 159 picks	
Loading of the milled material	
Increased conveyor slewing angles of 65° each to the left and right	
Discharge conveyor with adjustable conveying speed	
Boost feature for a temporary increase of the belt speed and conveying performance of the discharge conveyor by 20%	
Larger conveyor pump for a constant belt speed even at a low engine speed of 1,300 rpm	
Discharge conveyor, 25 ft 11 in (7,900 mm) long, 2 ft 9 in (850 mm) wide, with hydraulic folding device	
VCS extraction system	
Support device for discharge conveyor	
Machine and leveling control	
User-friendly control panel including 7" color screen	П
LEVEL PRO ACTIVE leveling leveling system with numerous automated and complementary features relieving the operator of a part of his workload	_
LEVEL PRO ACTIVE - automatic height control in transport mode	
LEVEL PRO ACTIVE - ramp milling and auto-start feature for the second milling cut	
RAPID SLOPE cross slope sensor for the <b>LEVEL PRO ACTIVE</b> leveling system	
MILL ASSIST assistance system for automatic adjustment of the milling drum speed in accordance with the main area of application and the parameters selected in terms of engine load, advance rate, milling volume and quality of the milling pattern	
Comprehensive machine diagnostics integrated into the control panel including, for example, a diagnostic system for the CAN bus	
Voltmeter integrated into the control panel for voltage measurement in the event of a malfunction	
Two control panels for operating functions performed by ground crew	
5" control panel for controlling the leveling system	
Extension of LEVEL PRO ACTIVE with one hydraulic sensor mounted on the right	
2-fold camera system	
Operator's stand	
Anti-vibration mounted operator's platform across the full width of the machine including fold-out railing, right	
Two mirrors at the front, one mirror at the rear of the machine	
Operator's platform with simple stand-up	
- Standard aguinment	

Crawler unit and height adjustment	
PTS - automatic alignment of the machine parallel to the pavement surface	
ISC - intelligent track speed control including hydraulic four-track drive	
High travel speed of up to $328.1  \text{ft/min} (100  \text{m/min})$ at low engine speeds (1,350 rpm), reduced diesel consumption and low noise emissions	
Lifting speed of the height adjustment feature increased by 60%	
Four track units type B1 with EPS polyurethane track pads	
Miscellaneous	
"Welcome" and "Go home" lights feature in the area of the operator's platform and access	
High-pressure water system with automatic on/off function, 261 psi (18 bar), 17 gal/min (67 l/min)	
Pneumatic hammer with pick extractor/inserter	
A total of six EMERGENCY STOP switches in appropriate positions on the machine	
European design type certification, EuroTest mark and CE conformity	
Water tank filling from rear of machine	
WITOS FleetView - professional telematics solution to optimize machine use and servicing	
Standard LED lighting system with 20,600 lumens	
Standard painting in RAL 9001 (cream)	
Extended electro-hydraulic unit	
Storage compartment close to the rear track units for 8 pick containers	
Milling drum rotation device	

## **Optional equipment features**

W 200 Fi (US standard)

Milling drum unit	
Milling drum housing FB2000 (6 ft 7 in)	
Wear protection rollers for side plates	
Milling drums	
Milling drum FB2000 (6 ft 7 in) <b>HT22</b> LA15 with 162 picks	
Milling drum FB2000 (6 ft 7 in) HT22 LA18 with 148 picks	
Milling drum FB2200 (7 ft 3 in) <b>HT22</b> LA15 with 175 picks	
Machine and leveling control	
Extension of LEVEL PRO ACTIVE with two hydraulic sensors mounted on the right and left	
Extension of LEVEL PRO ACTIVE with two ultrasonic sensors for multiplex scanning	
Extension of LEVEL PRO ACTIVE with four ultrasonic sensors for multiplex scanning	
Extension of <b>LEVEL PRO ACTIVE</b> with pre-fitting for 3D leveling for machines without canopy	
Miscellaneous	
Painting in one special color (RAL)	
Two-piece additional weight totaling 3,500 lbs (1,600 kg)	
Electrical diesel suction and pressure pump including 24 ft 7 in (7.50 m) suction hose	

- = Standard equipment
- = Extended equipment (US standard)
- = Optional equipment



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